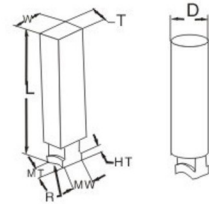


# 斜頂 ULB OBLIQUE PLATE



材質: H-13 硬度:38-42HRC

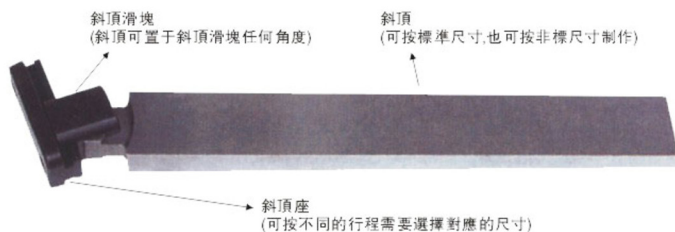
頂出系列  
Ejector Series

BAITO標準 型號 扁形 (英制)	尺寸							DME ULG系列
	T +0.10 -0.00	W +0.10 -0.00	L	MT MLN,THK	HT	R	SERIES (MM)	
BT526-2001	3/8	1/4	8"	.250	.156	.250	0.25	ULBVA-S37x25L8
BT526-2002	1/2			ULBVA-S50x25L8				
BT526-2003	3/4			ULBVA-S75x37L8				
BT526-4001	1/2	1/2	14"	.500	.187	.406	.500	ULBVA-S50x50L8
BT526-4002								ULBVA-S50x50L14
BT526-4003								ULBVA-S50x100L8
BT526-4004								ULBVA-S50x100L14
BT526-4005	1"	1/2	8"	.500	.187	.406	.500	ULBVA-S100x50L8
BT526-4006								ULBVA-S100x50L14
BT526-4007	1 1/2	1/2	14"	.500	.187	.406	.500	ULBVA-S150x50L14
BT526-4008								ULBVA-S150x50L14
BT526-4011	3/4	1 1/2	8"	.625	.375	.875	1.000	ULBVA-S75x150L8
BT526-4012								ULBVA-S75x150L14
BT526-4013	1 1/2	3/4	8"	.625	.375	.875	1.000	ULBVA-S150x75L8
BT526-4014								ULBVA-S150x75L14
BT526-8001	1"	1 1/2	10"	1.000	.375	.875	1.000	ULBVA-S100x100L10
BT526-8002			18"					ULBVA-S100x100L18
BT526-8003		1"	10"					ULBVA-S100x150L10
BT526-8004			18"					ULBVA-S100x150L18
BT526-8005	1 1/2	1"	10"	ULBVA-S150x100L10				
BT526-8006			18"	ULBVA-S150x100L18				

BAITO標準 型號 扁形 (公制)	尺寸							DME ULB系列
	T +0.25 -0.00	W +0.25 -0.00	L	MT MLN,THK	HT	R	SERIES (MW)	
BT526-1001	10	10	250	10	5	10	10	ULBVA-MM10x10L250
BT526-1002	15	15	250	15				ULBVA-MM15x15L250
BT526-1003	20	20	400	15				ULBVA-MM20x20L400

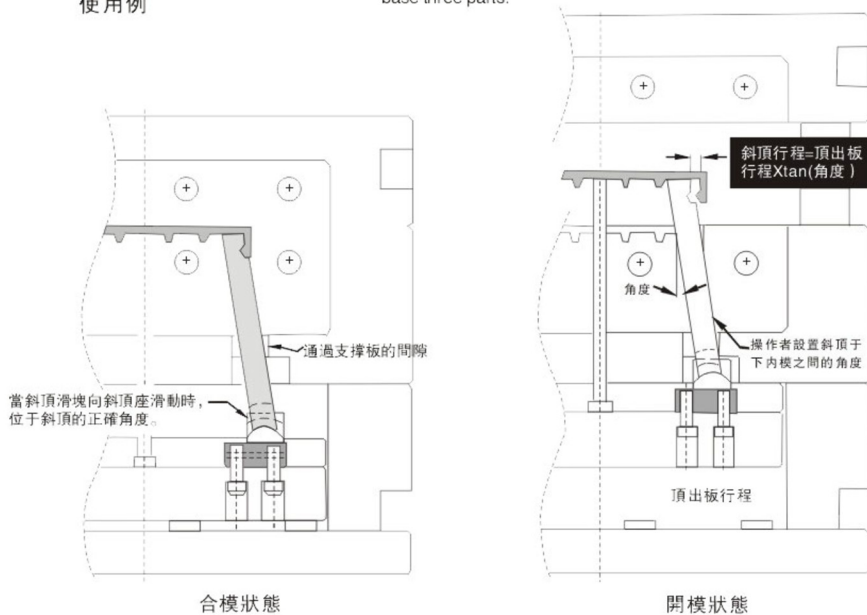
BAITO標準 型號 圓形 (英制)	尺寸							DME ULB系列
	D +0.00 -0.01	L	MT MLN,THK	HT	R	SERIES (MM)		
BT526-2101	7/16 Dia.	8"	.312	.156	.250	.250	ULBVA-S43DL8	
BT526-4111	3/4 Dia.	8"	.312	.156	.250	.250	ULBVA-S75DL8	
BT526-4112	3/4 Dia.	14"	.500	.187	.406	.500	ULBVA-S75DL14	
BT526-4113	3/4 Dia.	18"	.500	.187	.406	.500	ULBVA-S75DL18	
BT526-8101	1 1/4 Dia.	10"	1.000	.375	.875	1.000	ULBVA-S125DL10	
BT526-8102	1 1/4 Dia.	18"	1.000	.375	.875	1.000	ULBVA-S125DL18	

BAITO標準 型號 圓形 (公制)	尺寸							DME ULB系列
	D +0.00 -0.25	L	MT MLN,THK	HT	R	SERIES (MW)		
BT526-1101	15 Dia.	250	10	5	10	10	ULBVA-MM150DL250	



## Example 使用例

注:每套斜頂裝置含:斜頂、斜頂滑塊、斜頂座三個零件  
 Note:every unilifter include:oblique plate,slide,slide block,oblique base three parts.



### Application Guidelings

1. Typical angle is  $5-10^\circ$ , though users report success at greater angles with guides installed. contact engineering for application review.
2. guided ejection is recommended, an if there is less than half of the core blade bearing in the insert, lifter guide plates should be added.
3. recommended clearance is .001"-.0015"(.025-.038mm) where permissible.
4. verify that the core insert material is at least 10hrc sifferent than standard core blades, and for additional performance, consider coatings or treatments for increased hardness or lubricity.
5. locking angles can be designed to accept molding pressure..