



Material
M材質
SCM21

扣模器之功能及使用說明:

- 1.本裝置適合於三模板之針點射出模，有拉斷料頭與脫模一次完成之功能。(二色成型之最適)
- 2.本產品採用精密鑄造成形，精度高，拉勾採用高級合金鋼經熱處理研磨而成，勾力特強，兩側採用之耐熱彈簧片，彈性佳，耐熱力強，有數十萬次之開模能力。
- 3.本裝置作用力向外側，故不傷模具，裝置時兩邊對稱、固定銷孔用5mm之絞刀絞過後；再以固定銷固定之，以增加固定性。
- 4.本裝置尺寸有二型，但扣模力分為四種，如下：

GBLS-100拉模力80kg

GBLS-200拉模力120kg

GBLS-300拉模力150kg

GBLS-600拉模力200kg

大型模具使用時可一次安裝2組以上之扣模器

Functions & Instructions:

- 1.Excellent for 3-pcs mold plates for its precision injection(for example:needle-point injection).It will cut off the excessive materials and leave the mold at the time of finishing.(especially good for double-color injection)
- 2.Slide Lock was made by precision casting methods.
Hanger was made by heat-treated and grinded alloy steel that provides very strong hanging power.Using heat-resistant springs on the both sides that make the lock slide can endure over 100,000 times of usage.
- 3.When assemble the Slide lock, line up both sides evenly,then using 5mm reamer to ream.
- 4.2 different sizes with 4 different mold clamping force:
GBLS-100 with mold clamping force up to 100kg
GBLS-200 with mold clamping force up to 200kg
GBLS-300 with mold clamping force up to 300kg
GBLS-600 with mold clamping force up to 600kg
Can be used for more than 2 sets of slide Locks when install into larger molding machines.

Type	Kg	Price 單價
JH065	80	
	120	
	150	
	200	

●Order: Type [Kg]